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SPECIFICATION FOR APPROVAL

CUSTOMER	Codico
CERTIFIED MODEL/TYPE	TVR20621R
PART NO.	TVR20621KSR (RoHS+HF)
APPLICATION	
CUSTOMER P/N	
ISSUE DATE	Mar.12.2016
REV. NO.	
REV. DATE	

FOR CUSTOMER APPROVAL	CHECKED BY
	<i>Yuan Yuan</i>
	APPROVED BY
	<i>Huairfang Zhang</i>





REVISED RECORD SHEET

REV. NO	REV. DATE	REVISED CONTENT



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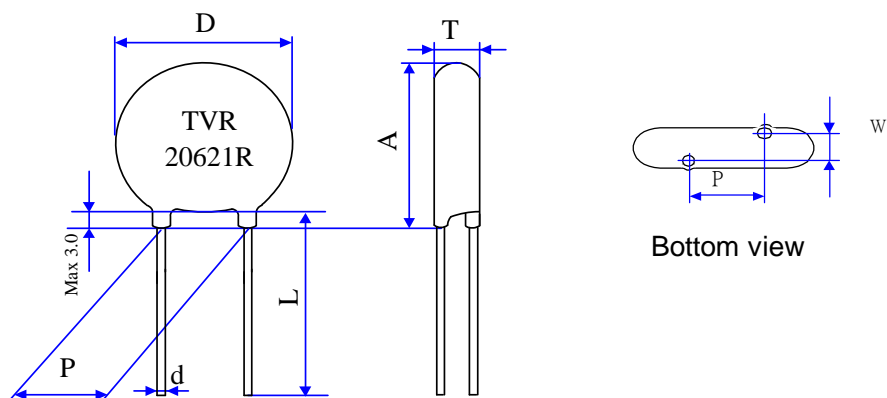
Part Number Code

Example :

TVR **20** **621** **K** **S** **R**
(1) **(2)** **(3)** **(4)** **(5)** **(6)**

No.	Item	Digit	Specification
(1)	Product Type	TVR	Thinking varistor TVR type
(2)	Body Size	20	ϕ 20 mm
(3)	Varistor Voltage	621	$62 \times 10^1 \text{ V} = 620\text{V} (V_{1\text{mA}})$
(4)	Tolerance of $V_{1\text{mA}}$	K	$\pm 10\%$
(5)	Appearance	S	Straight lead , epoxy coating
(6)	Optional Suffix	R	RoHS+HF compliance UL Type 5 applications

Structure and Dimensions



(unit : mm)

Body Size	D	P	d	A max.	L min.	T	W
φ 20	19.5~22.0	10.0±1	1.00±0.02	26.0	22.5	4.7-6.7	3.4±1.0

***Coating material rating:UL 94 V-0**

Electrical Characteristics (Ambient Ta=25 °C)

Part No.	Varistor Voltage (@ 1mA DC)	Max. Continuous Voltage		Max. Clamping Voltage (8/20μS)		Max. Surge Current (8/20μS)	Max. Energy (10/1000μS)
	V _{1mA} (V)	V _{AC(rms)} (V)	V _{DC} (V)	V _p (V)	I _p (A)	I (A)	W (J)
TVR20621KSR	620 ± 10 %	395	510	1020	100	6500	220

Part No.	Rated Power	Impulse Response Time	Max. Leakage Current at 75%V _{1mA}	Operating Temperature Range	Storage temperature Range	Applications		
	P (W)	nSec	I _L (μA)	(°C)	(°C)	UL 1449	IEC 60950-1	IEC 60065
TVR20621KSR	1	<25	20	-40 ~ +85	-40 ~ +125	SPD Type 5	Annex Q	Clause 14.12

Reliability

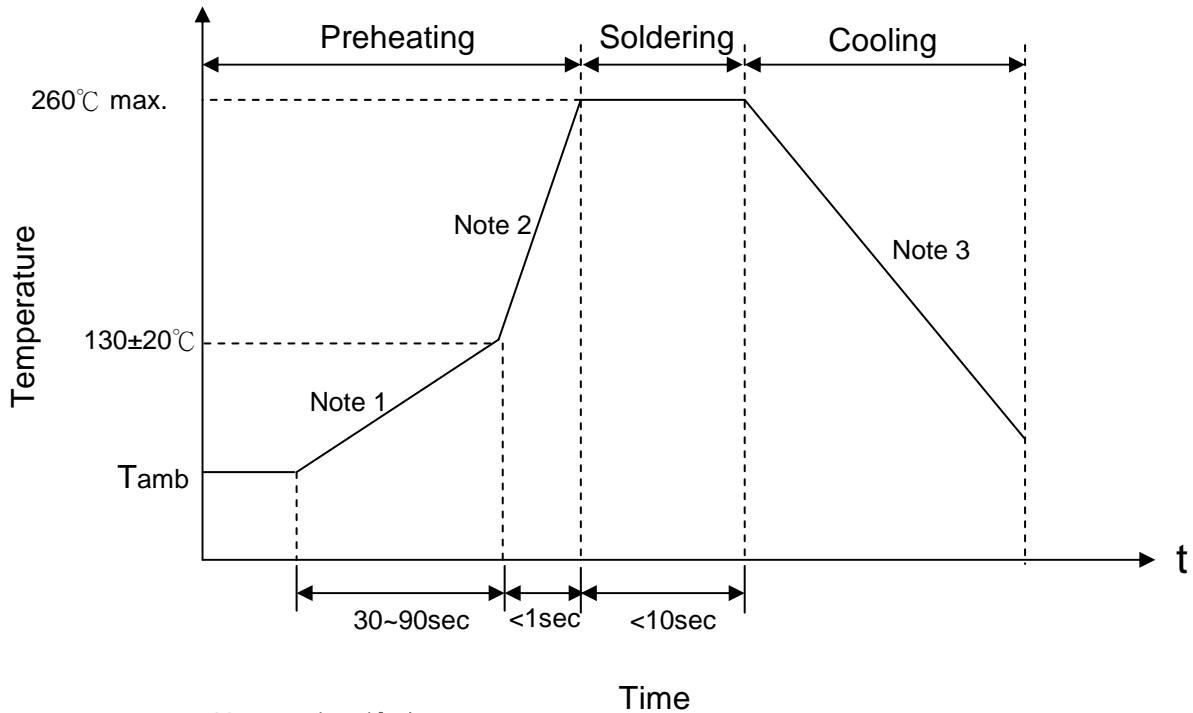
Item	Standard	Test conditions / Methods	Specifications															
Tensile Strength of Terminals	IEC60068-2-21	<p>Gradually applying the force specified and keeping the unit fixed for 10±1 sec.</p> <table border="1"> <thead> <tr> <th>Terminal diameter (mm)</th> <th>Force (Kg)</th> </tr> </thead> <tbody> <tr> <td>0.5<d≤0.8</td> <td>1.0</td> </tr> <tr> <td>0.8<d≤1.25</td> <td>2.0</td> </tr> <tr> <td>1.25<d</td> <td>4.0</td> </tr> </tbody> </table>	Terminal diameter (mm)	Force (Kg)	0.5<d≤0.8	1.0	0.8<d≤1.25	2.0	1.25<d	4.0	No visible damage ΔV/V _{1mA} ≤5%							
Terminal diameter (mm)	Force (Kg)																	
0.5<d≤0.8	1.0																	
0.8<d≤1.25	2.0																	
1.25<d	4.0																	
Bending Strength of Terminals	IEC60068-2-21	<p>Hold specimen and apply the force specified below to each lead. Bend the specimen to 90°, then return to the original position. Repeat the procedure in the opposite direction.</p> <table border="1"> <thead> <tr> <th>Terminal diameter (mm)</th> <th>Force (Kg)</th> </tr> </thead> <tbody> <tr> <td>0.5<d≤0.8</td> <td>0.5</td> </tr> <tr> <td>0.8<d≤1.25</td> <td>1.0</td> </tr> <tr> <td>1.25<d</td> <td>2.0</td> </tr> </tbody> </table>	Terminal diameter (mm)	Force (Kg)	0.5<d≤0.8	0.5	0.8<d≤1.25	1.0	1.25<d	2.0	No visible damage ΔV/V _{1mA} ≤5%							
Terminal diameter (mm)	Force (Kg)																	
0.5<d≤0.8	0.5																	
0.8<d≤1.25	1.0																	
1.25<d	2.0																	
Vibration	IEC 60068-2-6	<p>Frequency range:10~55Hz Amplitude:0.75mm or 98m/S² Direction:3 mutually perpendicular directions,2hrs each.</p>	ΔV/V _{1mA} ≤5% No visible damage															
Solderability	IEC60068-2-20	245 ± 3 °C , 3 ± 0.3 sec	At least 95% of terminal electrode is covered by new solder															
Resistance to Soldering Heat	IEC60068-2-20	260 ± 3 °C , 10 ± 1 sec	No visible damage ΔV/V _{1mA} ≤5%															
High Temperature Storage	IEC60068-2-2	125 ± 5 °C , 1000 ± 24 hrs	No visible damage ΔV/V _{1mA} ≤5%															
Damp Heat, Steady State	IEC 60068-2-78	<p>The test is divided into two groups . a.40 ± 2°C , 90 ~ 95 % RH , 1344 hrs b.40 ± 2°C , 90 ~ 95 % RH , at 10%V_{DC}, 1344 hrs</p>	No visible damage ΔV/V _{1mA} ≤10% Insulation Resistance ≥ 100MΩ															
Rapid Change of Temperature	IEC60068-2-14	<p>The conditions shown below shall be repeated 5 cycles</p> <table border="1"> <thead> <tr> <th>Step</th> <th>Temperature (°C)</th> <th>Period (minutes)</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>-40 ± 3</td> <td>30 ± 3</td> </tr> <tr> <td>2</td> <td>Room temperature</td> <td>5 ± 3</td> </tr> <tr> <td>3</td> <td>85 ± 2</td> <td>30 ± 3</td> </tr> <tr> <td>4</td> <td>Room temperature</td> <td>5 ± 3</td> </tr> </tbody> </table>	Step	Temperature (°C)	Period (minutes)	1	-40 ± 3	30 ± 3	2	Room temperature	5 ± 3	3	85 ± 2	30 ± 3	4	Room temperature	5 ± 3	No visible damage ΔV/V _{1mA} ≤5%
Step	Temperature (°C)	Period (minutes)																
1	-40 ± 3	30 ± 3																
2	Room temperature	5 ± 3																
3	85 ± 2	30 ± 3																
4	Room temperature	5 ± 3																
High Temp. Load	MIL-STD-202 Method 108	85 ± 2 °C , 1000 ± 24 hrs, at V _{DC} or V _{rms} (Max. Operating Voltage)	ΔV/V _{1mA} ≤10% No visible damage															



Item	Standard	Test conditions / Methods	Specifications
Nominal Discharge Current test	UL1449 4 th	3KA 8/20 μ s waveform with Vac(@ Deg 90) for 15 times. Interval time between tests is 60 secs.	$ \Delta V_p / V_p \leq 10\%$ No visible damage
8/20 μ S Surge Life	IEC 61051-1 4.6	10,000 pulses(8/20 μ S) , unipolar, interval 10 secs, amplitude corr. to max. Surge current derating curves for 20 μ S	$ \Delta V / V_{1mA} \leq 10\%$ No visible damage
10/1000 μ S Surge Life	IEC 61051-1 4.6	10/1000 μ S waveform, 10 surge currents,unipolar,interval 2mins, amplitude corr. to max. surge current derating curves for 1000 μ S	$ \Delta V / V_{1mA} \leq 10\%$ No visible damage
Varistor Voltage Temp. Coefficient	Specification Standard	$\frac{V_{1mA} \text{ at } 85^\circ\text{C} - V_{1mA} \text{ at } 25^\circ\text{C}}{V_{1mA} \text{ at } 25^\circ\text{C}} \times \frac{1}{60} \times 100 (\% / ^\circ\text{C})$ $\frac{V_{1mA} \text{ at } -40^\circ\text{C} - V_{1mA} \text{ at } 25^\circ\text{C}}{V_{1mA} \text{ at } 25^\circ\text{C}} \times \frac{1}{65} \times 100 (\% / ^\circ\text{C})$	$-0.05 \leq TC \leq 0.05 (\% / ^\circ\text{C})$
Voltage Proof	IEC 61051-1 4.9	Metal balls method, 2500 Vac 1 min	No visible damage

Soldering Recommendation

■ Wave Soldering Profile



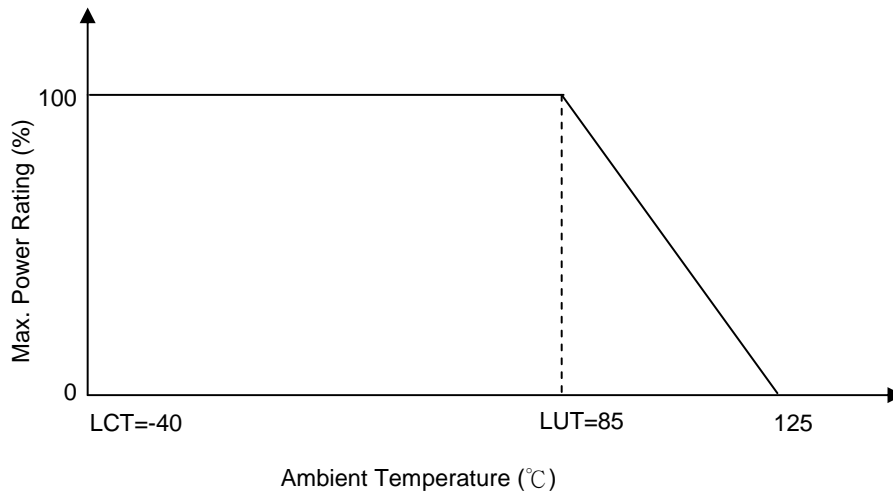
- Note 1 : $(1\sim 3)^\circ\text{C}/\text{sec}$
 Note 2 : Approx. $200^\circ\text{C}/\text{sec}$
 Note 3 : $5^\circ\text{C}/\text{sec}$ Max

■ Recommended Reworking Conditions with Soldering Iron

Item	Conditions
Temperature of Soldering Iron-tip	360°C (max.)
Soldering Time	3 sec (max.)
Distance from Varistor	2 mm (min.)

Power Derating Curve

When operating temperature exceeds 85°C, the power, the Max.continuous operation Voltage,the Max.Surge Current and the Max.Energy should be derated as below figure, the derated coefficient is -2.5%.



RoHS Compliant Declaration

We hereby declare that the components delivered to your company are compliant with RoHS directive 2011/65/EU.

Warehouse Storage Conditions of Products

(I) Storage Conditions :

- 1.Storage Temperature : -10°C ~+40°C
- 2.Relative Humidity : $\leq 75\%RH$
- 3.Keep away from corrosive atmosphere and sunlight.

(II) Period of Storage : 1 year

Safety Approvals (Certified Model/Type :TVR20621R)

- * UL 1449 4th / cUL recognized (File # E314979)
- UL1449 (file number E314979) for use in SPD Type 5



- * VDE IEC 61051-1:2007-04 / IEC 61051-2:1991
- IEC 61051-2-2:1991/IEC 60950-1:2013 Annex Q recognized (File # 5944)



- * CQC GB/T10193-1997 \ GB/T10194-1997 recognized
(File # CQC03001005165/CQC03001007654)

Certificates

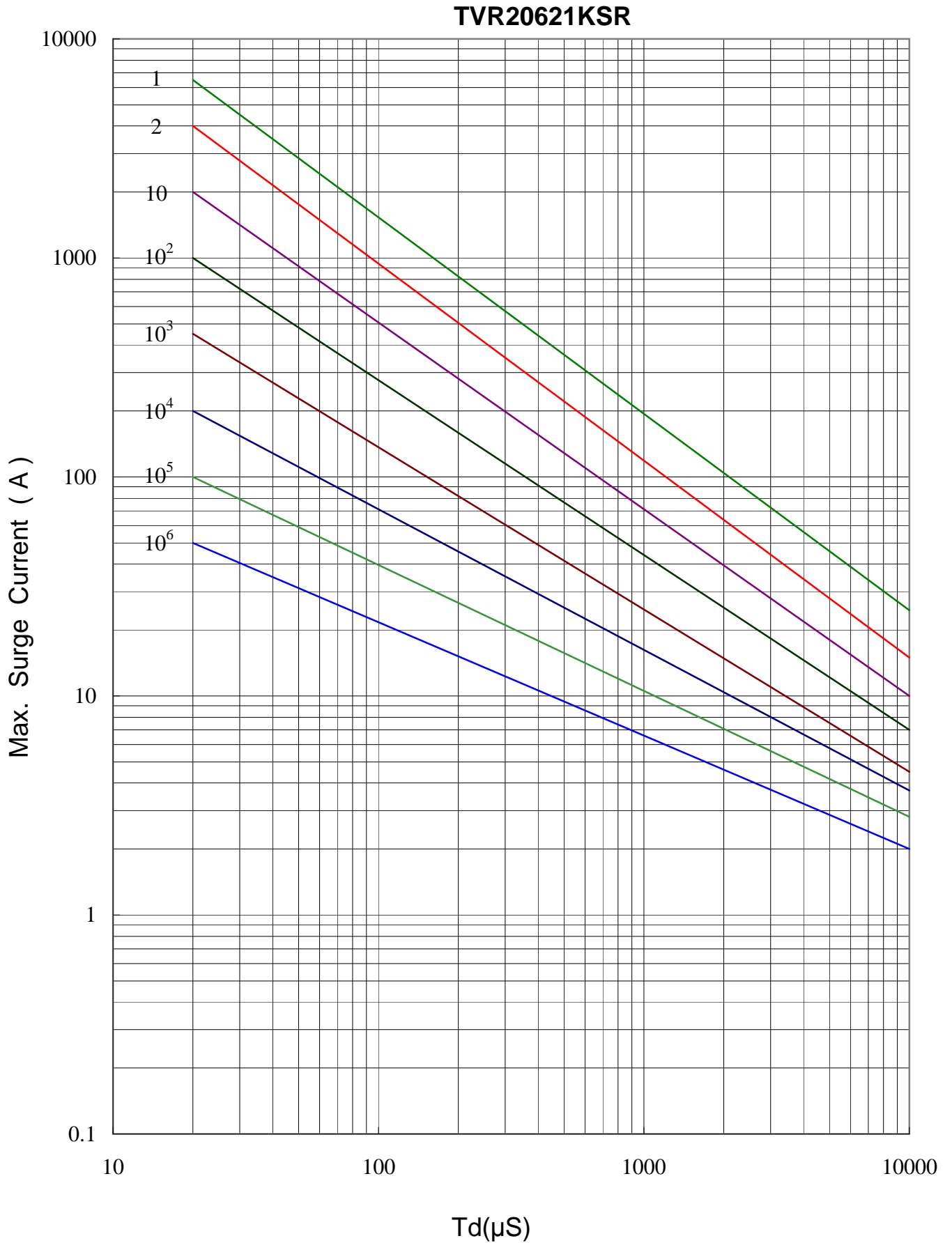
- (1) TS 16949 certificate
- (2) ISO 9001 certificate

Test Report

- (1) RoHS test report
- (2) Halogen-free test report



Max. Surge Current Derating Curves





Max. Leakage Current and Max. Clamping Voltage Curve

TVR20621KSR

